



WEDGE WIRE SCREENS

Separation and screening at a high level

Thanks to their variety of materials and almost unlimited design, CORIMA welded wire screens and RIMA® looped wedge wire screens have their place in almost every sector of industry.

Their large open area, high resistance to abrasion and corrosion, comparably long service life and freedom from clogging, which is provided by the wedge-shaped design of the profiles, open up new horizons for our customers.

STAINLESS STEEL IS OUR PASSION

More than 100 years of experience in the manufacture and processing of screens, as well as constant further development, make HEIN, LEHMANN one of the leading companies in this sector.

Our strengths are customer-oriented thinking and incorporating our know-how from other industrial sectors into the task at hand.

Get in contact and allow us to advise you. We look forward to working with you!



CORIMA – Wire and crossrod variant profiles



Profile	Head width*	Height*
10 Sb	0,75	1,3
12 Sb	1,0	2,0
18 Sb	1,5	2,5
20 Sb	1,5	4,0
22 Sb	1,8	3,7
28 Sb	2,2	4,5
34 Sb	2,8	5,0
42 Sb	3,4	6,5
50 Sb	3,4	7,5



Profile	Head width*	Height*
28 Sbb	2,2	4,5
34 Sbb	2,2	5,0
42 Sbb	2,8	6,5
50 Sbb	3,4	7,5
H 4	3,2	4,5



Profile	Width*	Height*
U 1,31	1,0	3,3
Q 23	4,0	2,0
Q 50/3	4,0	3,0
Q 50/5	4,0	5,0
Q 50/6,5	4,0	6,5
Q 50/10	4,0	10,0
Q 50/14,7	4,0	14,7

CORIMA welded wedge wire screens consist of precision profiles arranged in rows, which are welded at defined intervals on the crossrods. This creates slot-shaped screen openings between the wedge-shaped profile wires. The variety of profile shapes and the flexibility of the available materials guarantee their use in almost all applications.

CORIMA

In the production of CORIMA welded wedge wire screens, modern machines and utmost care ensure our high-quality standard.

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^{*} Specifications in mm



RIMA®

RIMA® wedge wire screens are manufactured without the use of heat. The profiles made of round wire are pressed into their respective shapes on our special precision machines and then connected and screwed together with round rods. They are characterised by a very high degree of splitting accuracy. In addition, the modular system means that reinforcements can be integrated at any point on the screen.

RIMA® – Wire variant profiles

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Sil	ie, o	MIC ON	* "Hely	sible	*atial!
602,	Hea	nidth* Height 1,6 3,0	* Total heigh	posible di	wid Naterials*
12 Fa	1,0	1,6	7,00 – 7,60	0,04 – 0,10	1.4301 1.4306 1.4404
22 Fa	1,7	3,0	13,9 – 14,5	0,05 – 0,40	1.4401
28 Fa	2,1	4,1	15,3 – 16,1	0,05 – 0,50	1.4016 1.4306 1.4404 1.4539 2.4858 3.7025 3.7235
34 Fa	2,5	5,0	16,7 – 17,7	0,20 - 0,75	1.4016 1.4401 1.4439
42 Fa	3,0	6,0	18,4 - 19,0	0,30 - 0,75	1.4016 1.4404
12 Wa	1,0	1,6	7,00 – 7,40	0,15 – 0,75	1.4301 1.4306 1.4404
22 Wa	1,9	3,0	13,9 – 14,5	0,50 – 1,20	1.4401
28 Wa	2,4	3,9	15,3 – 16,1	0,50 – 1,50	1.4016 1.4301 1.4401 1.4404 2.4858 3.7025 3.7035
34 Wa	2,9	4,8	16,7 – 17,7	0,50 – 2,00	1.4016 1.4401 1.4439 1.4539
42 Wa	3,4	6,0	18,4 – 19,0	0,75 – 2,50	1.4016 1.4404
12 Fb	0,9	1,7	7,20 – 7,60	0,10-0,20	1.4301 1.4306 1.4404
22 Fb	1,5	3,1	13,9 – 14,5	0,10-0,50	1.4401
28 Fb	1,9	4,1	15,8 – 16,6	0,10 - 0,50	1.4016 1.4306 1.4404 1.4539 2.4858 3.7025 3.7235
34 Fb	2,3	5,0	17,0 – 18,0	0,20 - 0,75	1.4016 1.4401 1.4439 1.4539
12 Wb	0,9	1,7	7,00 – 7,40	0,25 – 0,85	1.4301 1.4306 1.4404
22 Wb	1,7	3,0	13,9 – 14,1	0,50 – 1,20	1.4401
28 Wb	2,2	3,9	14,0 – 15,3	0,50 – 2,00	1.4016 1.4306 1.4404 1.4539 2.4858 3.7025 3.7235
34 Wb	2,8	4,8	16,2 – 17,2	0,50 – 3,00	1.4016 1.4401 1.4439 1.4539
42 Wb	3,1	6,0	18,0 – 19,0	0,75 – 3,00	1.4016 1.4404
28 Fc	2,1	3,9	15,1 – 16,0	0,10-0,50	1.4016 1.4306 1.4404 1.4539 2.4858 3.7025 3.7235
34 Fc	2,5	4,9	17,0 – 17,8	0,20 - 0,75	1.4016 1.4401 1.4439 1.4539
42 Fc	3,0	6,0	18,4 – 19,0	0,30 - 0,75	1.4016 1.4404
28 Wc	2,4	3,8	14,5 – 15,5	0,50 – 1,50	1.4016 1.4306 1.4404 1.4539 2.4858 3.7025 3.7235
34 Wc	2,9	4,6	16,1 – 16,8	0,50 – 2,00	1.4016 1.4401 1.4439 1.4539
42 Wc	3,4	5,6	17,8 – 18,7	0,75 – 2,50	1.4016 1.4404

^{*}Specifications in mm

CALCULATION OF THE OPEN SURFACE IN PERCENT

Slit width
(profile head width + gap width) x 100

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^{**} Other materials available on request

OUR MATERIALS

Tailor-made for you

Whether it's corrosion or abrasion, the food or chemical industry, the requirements of our customers are diverse, as diverse as our materials.

Although there is no single all-rounder material that meets every requirement, HEIN, LEHMANN GmbH will find the right material for your application, from simple chrome steel (1.4016) to titanium or Hastelloy C22 – guaranteed!

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profile	Stakknateials
10 Sb	1.4404
12 Sb	1.4301 1.4306 1.4435
18 Sb	1.4301 1.4435
20 Sb	1.4301
22 Sb	1.4301 1.4404 1.4435 1.4539
28 Sb	1.4301 1.4306 1.4373 1.4404 1.4435 1.4439 1.4462 3.7025
34 Sb	1.4016 1.4301 1.4401 1.4404 1.4435
34 Sbb	1.4016 1.4034 1.4301 1.4373 1.4404 1.4435 1.4439 1.4539 2.4602 2.4858
42 Sb	1.4016 1.4034 1.4301 1.4401 1.4404
42 Sbb	1.4439
50 Sb	1.4016
50 Sbb	1.4034
H 4	1.4301 1.4306



Not finding a specific material? Just ask us!

Our in-house laboratory will be happy to find the right material for your application.



APPLICATION EXAMPLES



WASTEWATER INDUSTRY

Rake screens | screen drums curved screens



BIOGAS FACILITIES

Screw press cylinder | Drainage grids



BREWING INDUSTRY

Bottom segments | screen trough screen cylinders | screen plates | filter tubes



CHEMICAL INDUSTRY

Centrifuge linings | curved screens flat screens | screen cylinders



POTASH & SALT INDUSTRY

Flat screens | curved screens centrifuge screens



FOOD INDUSTRY

Screen cylinders | curved screens flat screens | mill screens



STARCH INDUSTRY

Curved screens | jet washers screen drums | omega screens shovel screens



SUGAR INDUSTRY

Bottom segments | side screens curved screens for centrifuge linings centrifuge linings | washing drums



ARCHITECTURE/HOME AND GARDEN

Light shaft covers ventilation grids | rain gutters barbecue grills | panelling of all kinds screens for the garden | koi pond filters

OUR PROMISE

We have the technical know-how when it comes to processing, separation and conveying technology and screening machines. We are experienced in the production of machines and components for processing and process engineering. Our knowledge is immense, after all, we have acquired it over decades. Against this background, we provide you with comprehensive and targeted advice on your requirements – right from the start.

HEIN, LEHMANN products are tailor-made, manufactured to the precise millimetre and partly hand-built, naturally by our experts. Whether for screening machines, CONIDUR® perforated plates, wedge wire screens, conveyor belts, or raw material screens:

We will find the right solution for every challenge - we promise!

HEIN, LEHMANN stands for:



Comprehensive expert advice



Industry-specific solution finding



Individual product planning



Customised product manufacturing



Accuracy of fit in every detail



Hand/built by experts



Long-life products



Sales follow-up management

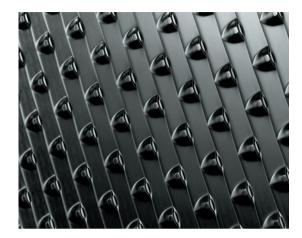


LET'S FACE IT TOGETHER.

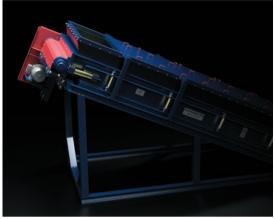
Perhaps you have already noticed that we are proud of what the HEIN, LEHMANN family business has achieved over generations and decades. We are happy about what we are doing today and we look forward to what we will achieve together with you. You can be sure of the fact that employees and products from HEIN, LEHMANN set standards – worldwide.

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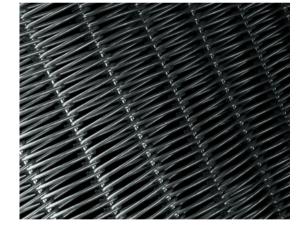
FURTHER PRODUCT GROUPS



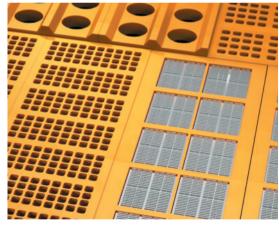
CONIDUR® PERFORATED PLATES



SCREENING MACHINES



CONVEYOR BELTS



RAW MATERIAL SCREENS



IMPRINT

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